

**(R)-1-Hydroxybutan-2-ammonium
(2R,3R)-tartrate monohydrate**Yue-Cheng Zhang,^a Guo-Yi Bai,^b
Tao Zeng,^a Jiang-Sheng Li^a and
Xi-Long Yan^{a*}^aSchool of Chemical Engineering and
Technology, Tianjin University, Tianjin 300072,
People's Republic of China, and ^bCollege of
Chemistry and Environmental Science, Hebei
University, Baoding 071002, People's Republic
of China

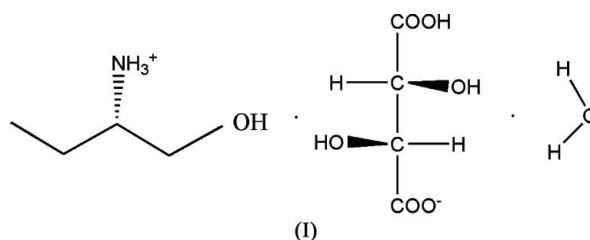
Correspondence e-mail: yan@tju.edu.cn

Key indicatorsSingle-crystal X-ray study
T = 294 K
Mean $\sigma(\text{C}-\text{C})$ = 0.004 Å
R factor = 0.041
wR factor = 0.117
Data-to-parameter ratio = 8.5For details of how these key indicators were
automatically derived from the article, see
<http://journals.iucr.org/e>.

In the formation of the title compound, $\text{C}_4\text{H}_{12}\text{NO}^+ \cdot \text{C}_4\text{H}_5\text{O}_6^- \cdot \text{H}_2\text{O}$, the (*R*)-2-amino-1-butanol molecule is converted to a cationic form containing a positively charged amino group, and the tartaric acid molecule to a mono- or half-ionized tartrate anion. The structure is stabilized by a three-dimensional network of hydrogen bonds.

Received 10 March 2006
Accepted 14 March 2006**Comment**

The title compound, (I), is a (+)-tartrate salt of (*R*)-(-)-2-amino-1-butanol. (*S*)-2-Amino-1-butanol is a key intermediate in the synthesis of ethambutol hydrochloride, which is an important antitubercular agent (Wilkinson *et al.*, 1961; Kazan *et al.*, 1973). Typically, most processes for the synthesis of 2-amino-1-butanol produce a racemate, and enantiomerically pure (*S*)-2-amino-1-butanol and (*R*)-2-amino-1-butanol were obtained through the resolution of racemic (*R,S*)-2-amino-1-butanol with (2*R,3R*)-tartaric acid (Singh, 1976; Bai *et al.*, 2004). (*S*)-2-Amino-1-butanol was used for the synthesis of ethambutol, and the (*R*)-2-amino-1-butanol was converted back to the racemate for recycling (Zhang *et al.*, 2005; Bai *et al.*, 2005). (*R*)-1-Hydroxybutan-2-ammonium (2*R,3R*)-tartrate monohydrate, (I), is a key intermediate in this process and its structure is reported here.



A view of (I) with the atom-numbering scheme is illustrated in Fig. 1. In this crystal structure, the (*R*)-2-amino-1-butanol molecule is in a cationic form, and has a positively charged amino group. The tartaric acid molecule is a semitartrate ion, with a neutral carboxylic acid group at one end and a negatively charged carboxylate group at the other. The bond distances and angles in the cation and the anion are normal within experimental error. In the crystal structure, an extensive hydrogen-bond network is formed (Fig. 2 and Table 1), to which water molecules make an important contribution.

Experimental

The title compound was prepared according to the procedure of Bai *et al.* (2004). Colourless single crystals of (I) were grown by the slow evaporation of a solution in methanol and water (4:1 *v/v*).

Crystal data

$C_4H_{12}NO^+ \cdot C_4H_5O_6^- \cdot H_2O$
 $M_r = 257.24$
 Orthorhombic, $P2_12_12_1$
 $a = 7.1962(16) \text{ \AA}$
 $b = 10.532(2) \text{ \AA}$
 $c = 16.963(4) \text{ \AA}$
 $V = 1285.7(5) \text{ \AA}^3$
 $Z = 4$
 $D_x = 1.329 \text{ Mg m}^{-3}$

Mo $K\alpha$ radiation
 Cell parameters from 2779 reflections
 $\theta = 2.3\text{--}25.7^\circ$
 $\mu = 0.12 \text{ mm}^{-1}$
 $T = 294(2) \text{ K}$
 Block, colourless
 $0.24 \times 0.22 \times 0.20 \text{ mm}$

Data collection

Bruker SMART CCD area-detector diffractometer
 φ and ω scans
 Absorption correction: multi-scan (SADABS; Sheldrick, 1996)
 $T_{\min} = 0.972, T_{\max} = 0.977$
 7213 measured reflections

1530 independent reflections
 1245 reflections with $I > 2\sigma(I)$
 $R_{\text{int}} = 0.029$
 $\theta_{\text{max}} = 26.4^\circ$
 $h = -9 \rightarrow 8$
 $k = -8 \rightarrow 13$
 $l = -20 \rightarrow 21$

Refinement

Refinement on F^2
 $R[F^2 > 2\sigma(F^2)] = 0.041$
 $wR(F^2) = 0.117$
 $S = 1.05$
 1530 reflections
 179 parameters
 H atoms treated by a mixture of independent and constrained refinement

$w = 1/[\sigma^2(F_o^2) + (0.0689P)^2 + 0.2901P]$
 where $P = (F_o^2 + 2F_c^2)/3$
 $(\Delta/\sigma)_{\text{max}} < 0.001$
 $\Delta\rho_{\text{max}} = 0.27 \text{ e \AA}^{-3}$
 $\Delta\rho_{\text{min}} = -0.16 \text{ e \AA}^{-3}$

Table 1

Hydrogen-bond geometry ($\text{\AA}, ^\circ$).

$D-H \cdots A$	$D-H$	$H \cdots A$	$D \cdots A$	$D-H \cdots A$
$O2-H2 \cdots O6^i$	0.82	1.66	2.466 (3)	168
$O3-H3 \cdots O7$	0.84 (3)	1.85 (3)	2.671 (3)	165 (3)
$O4-H4 \cdots O5$	0.82 (4)	2.05 (4)	2.577 (3)	122 (3)
$O4-H4 \cdots O8$	0.82 (4)	2.48 (4)	2.994 (5)	121 (3)
$O7-H7 \cdots O8$	0.79 (5)	1.84 (5)	2.624 (4)	175 (5)
$N1-H1A \cdots O5^{ii}$	0.92 (4)	1.87 (4)	2.787 (3)	174 (4)
$N1-H1B \cdots O4^{iii}$	0.92 (4)	1.90 (4)	2.801 (3)	167 (3)
$N1-H1C \cdots O1$	0.96 (4)	1.92 (4)	2.849 (3)	162 (4)
$O8-H8D \cdots O3^{iv}$	0.83 (5)	1.87 (5)	2.692 (3)	171 (4)
$O8-H8E \cdots O1^v$	0.84 (5)	1.92 (5)	2.738 (4)	167 (5)

Symmetry codes: (i) $x - 1, y, z$; (ii) $-x + 2, y + \frac{1}{2}, -z + \frac{1}{2}$; (iii) $-x + 1, y + \frac{1}{2}, -z + \frac{1}{2}$; (iv) $-x + 2, y - \frac{1}{2}, -z + \frac{1}{2}$; (v) $-x + 1, y - \frac{1}{2}, -z + \frac{1}{2}$.

All N–H and O–H H atoms were initially located in a difference Fourier map and were then refined, with O–H restrained to 0.79 (5)–0.84 (5) \AA and N–H restrained to 0.92 (4)–0.96 (4) \AA and with $U_{\text{iso}}(\text{H}) = 1.5U_{\text{eq}}(\text{N,O})$, except that O2–H2 was constrained to 0.82 \AA in a riding model. Other H atoms were positioned geometrically [$C-H = 0.96\text{--}0.98 \text{ \AA}$] and treated as riding, with $U_{\text{iso}}(\text{H}) = 1.2U_{\text{eq}}(\text{C})$. In the absence of significant anomalous dispersion effects, Friedel pairs were merged prior to refinement. The absolute configuration was assigned from that of the (2*R*,3*R*)-tartaric acid which was used in the preparation of the salt.

Data collection: SMART (Bruker, 1997); cell refinement: SAINT (Bruker, 1997); data reduction: SAINT; program(s) used to solve structure: SHELXS97 (Sheldrick, 1997); program(s) used to refine structure: SHELXL97 (Sheldrick, 1997); molecular graphics:

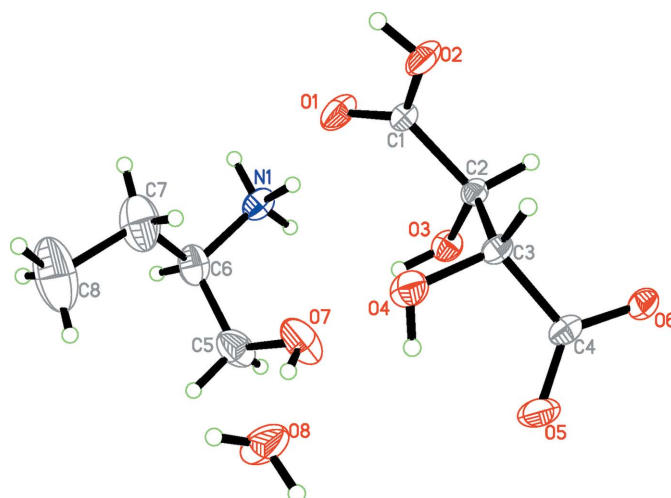


Figure 1

The asymmetric unit of (I). Displacement ellipsoids are drawn at the 30% probability level and H atoms are shown as small spheres of arbitrary radii.

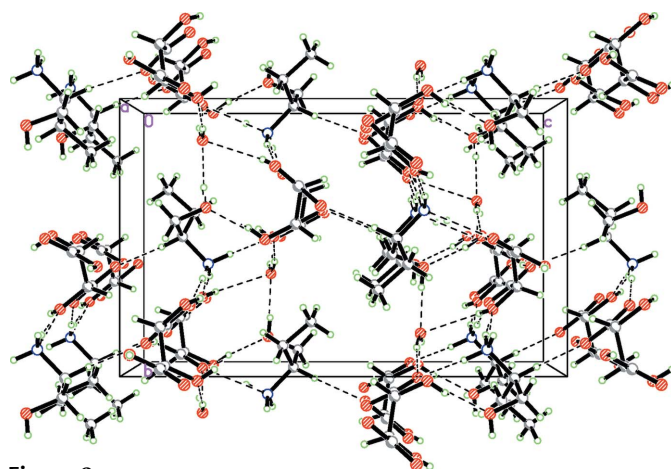


Figure 2

A packing diagram of (I). Dashed lines indicate hydrogen bonds.

SHELXTL (Bruker, 1997); software used to prepare material for publication: SHELXTL.

References

- Bai, G. Y., Chen, L. G., Xing, P., Li, Y. & Yan, X. L. (2004). *Fine Chem.* **21**, 943–945.
 Bai, G. Y., Chen, L. G., Zhang, Y. C., He, F., Li, Y., Yan, X. L. & Duan, X. M. (2005). *React. Kinet. Catal. Lett.* **86**, 203–209.
 Bruker (1997). SMART, SAINT and SHELXTL. Bruker AXS Inc., Madison, Wisconsin, USA.
 Kazan, J., Township, B. & County, S. (1973). US Patent No. 3 769 347.
 Sheldrick, G. M. (1996). SADABS. University of Göttingen, Germany.
 Sheldrick, G. M. (1997). SHELXS97 and SHELXL97. University of Göttingen, Germany.
 Singh, B. (1976). US Patent No. 3 944 617.
 Wilkinson, R. G., Shepherd, R. G., Thomas, J. P. & Baughn, C. (1961). *J. Am. Chem. Soc.* **83**, 2212–2213.
 Zhang, Y. C., Chen, L. G., Bai, G. Y., Li, Y. & Yan, X. L. (2005). *J. Catal.* **236**, 176–180.